Blak-JAK® Quick Reference Guide

Liner Retention System, HydrA-LIGN™ Rod, and Washpipe Cartridge System

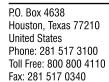
To ensure optimum performance of your Blak-JAK® product, follow the simple maintenance and operation instructions below. For more information, refer to your Installation and Operation Manual.



Blak-JAK Liner Retention System

For use with	Instructions
Continental Emsco® FB-1600 OEM Continental Emsco FC-2200 Ideco® T1300 — Mission L Module Ideco T 1600 — Mission L Module National® 12P-160 National 14P-220	 Do not pressure Hydra-CEL™ with locking pin in the pulled out position. Do not pressure Hydra-CEL above 3,000 PSI, or without having relief valve installed. Doing so will result in component failure, which could result in personal injury. Do not use Hydra-CEL or Lok-CEL™ if components are damaged. Re-torque hex nuts or socket head cap screws in all places in each liner bushing every three months.
Continental Emsco FB-1600 – Mission L Module Continental Emsco FC-1600 National Oilwell A1700-PT	 Do not pressure Hydra-CEL with locking pin in the pulled out position Do not pressure Hydra-CEL above 3,000 PSI, or without having relief valve installed. Doing so will result in component failure, which could result in personal injury. Do not use Hydra-CEL or Lok-CEL if components are damaged. Re-torque lug adapter every three months.
Gardner Denver® PZ-10/11	 Do not pressure Hydra-CEL above 4,000 PSI, or without having relief valve installed. Doing so will result in component failure, which could result in personal injury. Do not use Hydra-CEL or Lok-CEL if components are damaged. Re-torque hex nuts or socket head cap screws in all places in each liner bushing every three months. The Blak-JAK system is designed to utilize 05-496-XXXHPL series liner #10 being 14½" in O/A length. Mixing of lengths is strongly discouraged. This system will adapt to various lengths of liners (14", 14¼", 14¾", and 15") requiring the use of optional spacer #12, #12a, and adapter spacer #13a and #13b. (Refer to diagram on page 18 of the Installation and Operation Manual.)

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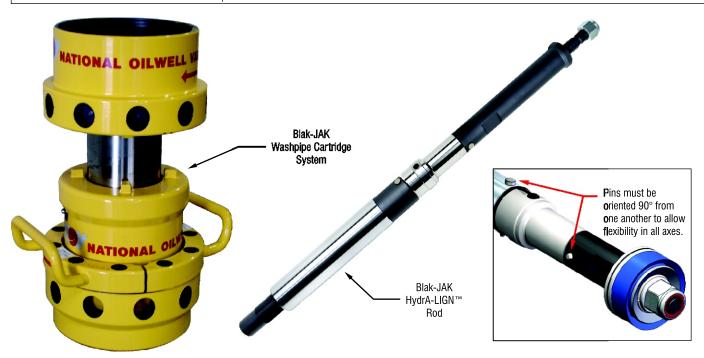




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Blak-JAK Washpipe Cartridge System

For use with	Instructions
National 5,000 PSI swivels: P-200, P-300, P-400, P-500, P-650	 Do not use a hammer or cheater on spanner bar when assembling or installing.
National 5,000 PSI power swivels, 3" washpipe: PS-350, PS-500, PS-500A	 When assembling, use lithium based or high-temperature moly grease on packing rings and washpipe, and use Never-Seez™ on threaded parts. Do
Varco® 5,000 PSI top drives, 3" washpipe:	not use pipe dope.
TDS-3S, TDS-4S, TDS-6S, TDS-10S, TDS-11S	 When installing, use Never-Seez™ on threads, and do not use pipe dope.
Canrig™ 5,000 PSI swivels: 8035-E500	 Do not use a hammer or cheater on spanner bar when assembling or installing.
1050-E500 1165E-712 6027E-938 1250AC	 When assembling, use lithium based or high-temperature moly greas packing rings and washpipe, and use Never-Seez™ on threaded parts not use pipe dope.
123040	 When installing, use Never-Seez™ on threads, and do not use pipe dope. Always place Canrig part #DT12826 Washpipe Retainer Tool on top of quill before installing or before loosening top nut during removal.



Blak-JAK HydrA-LIGN™ Rod

For use with	Instructions
Continental Emsco FB-1600 Gardner Denver PZ-10/11 National 12P-160 National 14P-220 Oilwell® A1700PT-A850P	 Do not use this product on liners smaller than 4½" diameter. Failure to re-insert port plug into hydraulic port of housing will result in hydraulic oil contamination and premature failure of components. Do not use nozzle without pressure relief valve installed. Do not exceed 3,000 PSI with hydraulic pump. The pins must be oriented 90° from one another. Failure to do so will result in premature failure of components. Use the installation/removal tool to ensure correct orientation.

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