

The IDS-350PE (Performance Enhanced) Integrated Drilling System is a modular top drive designed specifically for the land rig market.

Innovative design - The IDS-350PE is our first permanent magnet motor top drive. The top drive creates maximum power in a compact package, enhancing performance and marketability of existing and new-build drilling platforms. The IDS-350PE utilizes a modular design, which increases durability and ease of operation. Its unique design allows the mud to flow through the center of the motor. This feature reduces the footprint by using a liquid-cooled hollow shaft and a 1,000 hp permanent magnet drilling motor.

Power capability - The IDS-350PE provides 37,000 ft-lbs of continuous drilling torque at 143 rpm. The high power density of the permanent magnet motor, coupled with proven advantages in AC drilling technology, allow smaller profile rigs to incorporate this improved performance with minimal or no changes to existing structures.

Pipe handling - The IDS-350PE uses a PH-65 pipe-handler, which is a variant of the TDS-11's reliable and popular PH-75 pipe-handler, capable of backing up 65,000 ft-lbs at intermittent torque. The simplified design follows the same pipe-handler design philosophy of the TDS models. The modular design of the link tilt, grabber assembly, IBOP actuation, and the back-up clamp increase durability while reducing maintenance costs.





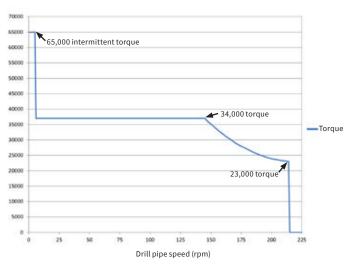
Features and Benefits

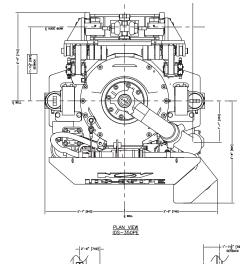
- Provides 37,000 ft-lbs of continuous drilling torque @ 143 rpm
- Utilizes permanent magnet motor for increased power density and durability
- The motor rating is UL Class 1, Div 2, hazardous area operations
- The pipe-handler is capable of backing up 65,000 ft-lbs at intermittent torque
- · Easily installs onto smaller land rigs and drilling platforms with minimal or no retrofit
- Streamlined hydraulic and electronic syyystems reduce maintenance costs
- · The liquid-cooled, hollow shaft promotes mud flow and reduces the overall footprint
- Modular design increases durability and reduces downtime

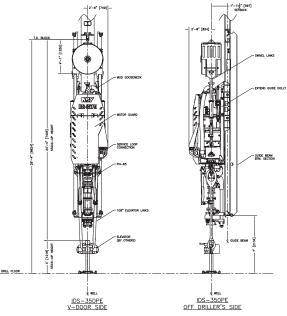
Enhancements

The IDS-350PE utilizes a combined 12.6:1 planetary gearbox and motor assembly. This new gear-motor combination increases durability and life expectancy in challenging drilling environments. Streamlined hydraulic and electronic systems increase uptime and reduce maintenance costs. The IDS-350PE Top Drive is a complete drilling package that incorporates 30 years of NOV experience in design and manufacturing.

Torque curve chart







Technical specifications

| Transmission | |
|----------------------|---|
| Gearratio | 12.6:1 planetary |
| Lube | Wet sump |
| Drilling parameters | |
| Drilling speed range | 0 to 212 rpm |
| Drilling torque | 37,000 ft-lbs continuous @ rpm |
| Drilling horsepower | 1,000 hp |
| Ratings | |
| Hoisting load | 350 ton, API-8C, PSL-1 Dual load paths |
| Drilling load | 350 ton API |
| Water course | 3.00 in. @ 5,000 psi CWP |
| Environmental | -40° to +45° C |
| Drilling Motor | |
| Туре | Baldor PM motor/Dodge gearbox |
| HP rating | 1,100 hp (1,000 hp for drilling – 100 hp for axillary |

| Pipe handler (Type PH-65) | |
|---------------------------|-------------------------------------|
| Torque capacity | 65,000 ft-lbs |
| Drill pipe range | 3½ to 6% in. |
| UpperIBOP | 6% in. API |
| Lower IBOP | 6% in. API |
| IBOP's rating pressure | 15,000 psi CWP |
| Elevator Links | 250, 250 ton, and 500 ton accepted |
| Rotating head swing | Infinite (360°) |
| Special features | |
| Extend dolly | Optional |
| Maintenance platform | Integrated, central services access |
| Casing running tool ready | Integrated services |



